GE Plastics Specialty Film & Sheet

Lexan* MR 10 Sheet Product Datasheet

Description

Mar/UV-resistant Lexan* MR10 sheet combines the impact strength of Lexan polycarbonate sheet with a proprietary abrasion/UV resistant surface that approaches glass in performance. Lexan MR10 Sheet with Margard* coating backed by a ten-year limited warranty against yellowing, abrasion resistance, breakage, loss of light transmission, and coating failure. Lexan MR10 sheet's unique coating is graffitiresistant enabling restoration to a like-new condition. In addition, Lexan MR10 sheet offers improved resistance to weathering as well as forced-entry protection. It is an excellent candidate for use in stores, public buildings, schools, bus shelters and other high traffic areas. Lexan MR10 sheet is for transparent applications only. Because of its high mar-resistant surface, paint, adhesives and other materials will not adhere to its surface. The coating is applied to both sides, therefore helps eliminate second-surface decoration. Also due to its mar-resistant coating, Lexan MR10 sheet cannot be cold-formed.

Typical Property Values •

| Property | ASTM Test Method | Units | Value | |
|--|------------------|---------|-------------------------|--|
| Physical | | | | |
| Specific Gravity (Color Dependent) | ASTM D792 | - | 1.20 | |
| Light Transmission (Average), 1/8" Thick | ASTM D1003 | % | 88 | |
| Chemical Resistance | ANSI Z26.1 | | Passes 2) | |
| Mechanical | | | | |
| Tensile Strength, Ultimate | ASTM D638 | psi | 9,500 | |
| Flexural Strength | ASTM D 790 | psi | 13,500 | |
| Flexural Endurance @ 1,800 Cycles/Min, 73°F, | | | | |
| 50% RH | ASTM D671 | psi | 1,000 | |
| Compressive Strength | ASTM D696 | psi | 12,500 | |
| Modulus of Elasticity | ASTM D638 | psi | 340,000 | |
| Drop Ball Impact Strength (5-lb steel ball | | | | |
| dropped from a height of 40 feet) | GE Test | ft-lbs | | |
| @ 73°F | | | >200 | |
| @ 32°F | | | >200 | |
| @ 0°F | | | >200 | |
| Thermal | | | | |
| Coefficient of Thermal Expansion | ASTM D696 | In/in°F | 3.75 × 10 ⁻⁵ | |
| Heat Deflection Temperature @ 264 psi | ASTM D648 | °F | 270 | |
| Flammability | | | | |
| Horizontal Burn (Flame Spread), AEB | ASTM D635 | In | <1 | |
| Ignition Temperature | ASTM D 1929 | °F | | |
| Flash | | | 873 | |
| Self | | | 1,076 | |

- These typical values are not intended for specification purposes. If minimum certifiable properties are required please contact your local GE Plastics, Specialty Film & Sheet representative.
- 1) Request details of limited ten-year warranty plus cleaning and maintenance instructions.
- Gasoline and kerosene no tackiness, crazing or loss of transparency for a minimum of 48 hours.
- * Trademark of General Electric Company



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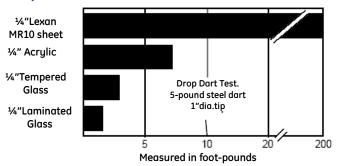
Abrasion Resistance

Lexan* MR10 sheet exhibits significantly less hazing than uncoated polycarbonate sheet as shown in the abrasion resistance chart.

| | % Haze | | | | |
|-------------------------------------|---------------------|---------------------------|----------------------|-------|--|
| | Test Method | Uncoated Polycarbonate | Lexan* MR10 Sheet | Glass | |
| Taber Abrasion 100 Cycles CS 10F | ASTM D1044 Z26.1 | 35.0 | 1-4 | 0.5 | |

The taber abrasion test measures the percent of change in haze that results from the grinding action of two abrasive-impregnated wheels on the test samples. A constant load of 500 grams is maintained as the samples rotate on a turntable for a predetermined number of revolutions.

Impact Resistance



Code Compliance

Lexan MR10 sheet meets the requirements of all major model building codes

• Model Building Code Organizations

The Approved Light Transmitting Plastics requirements set by the three major Model Building Code organizations (BOCA, ICBO, and SBCCI) and Dade County. Lexan MR10 sheet meets the highest rating—Class CC1 Approved Plastic.

• Underwriters Laboratories

• CPSC: 16 CFR 1201, I, II

Lexan MR10 sheet is listed as a Burglary-Resisting Glazing Material according to UL Standard 972. Lexan MR10 sheet complies with the Consumer Product Safety Commission's Safety Standard

for architectural glazing materials for both Category I and Category II applications.

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